This plane is a scaled-down version of the Veritas® Medium Shoulder Plane. The body is investment cast stainless steel that has been accurately machined and surface ground. The plane features a functional Norris-style adjuster made from stainless steel.

**Blade Adjustment**

Should the blade adjustment mechanism ever get out of the proper configuration, reposition the parts as shown below.

![Blade Adjustment Diagram]

**Blade Sharpening**

The 0.060” thick by 1/4” wide A2 tool steel blade has the bevel ground at a 25° angle.

To remove the blade, tilt it up off the adjustment mechanism and slide it out through the mouth opening.

*Note:* A corrosion-inhibiting paperboard chip is included in the case. *It will provide continuous corrosion protection for up to two years.*

**Accessory**

05P80.02 Replacement Blade